

TECHNICAL DATA SHEET

SYNOLAC® 5670S-65

Polyester polyol

PRODUCT APPLICATION DETAILS

SYNOLAC® 5670S-65 is a linear saturated polyester developed as primer resin for use in coil coating, sheet fade metal decorating and industrial applications.

SALES SPECIFICATIONS

	CHARACTERISTICS	METHODS
Solid content (at 150°C, 1gm, 1hr)	63 - 67 %	ISO 3251
Viscosity (at 25°C)	30 - 40 P	
Color	3 max Gardner	ISO 4630
Acid value	5 max mg KOH/g	ISO 2114
Hydroxyl value	35 - 45	

OTHER CHARACTERISTICS¹

	CHARACTERISTICS	METHODS
Volatile	Aromatic Solvent 100/ Butyl Glycol	
Density (at 20°C)	1.09 g/ml	ISO 2811

Acid value and/or Hydroxyl value quoted relative to solid resin

¹The data provided for these properties are typical values, intended only as guides, and should not be construed as sales specifications

MARKETS

Coatings & Inks

- Industrial Coating
 - Coil
 - Protective Coating

PERFORMANCE BENEFITS

- Good reactivity with amino resins
- Good hardness
- Good flexibility
- Good adhesion

SYNOLAC® 5670S-65

FORMULATION GUIDELINES

RECOMMENDATIONS FOR USE

SYNOLAC®5670S-65 with hexamethoxymethyl melamine resin at ratio of 70:30 to® 85:15 on solid resin content is suggested. To promote cure, the use of between 1% and 5% of acid catalyst is recommended, e.g. paratoluene sulphonic acid, calculated on melamine solids.

Variation in the levels of SYNOLAC®5670S-65 and the type of amino resin will modify the overall performance characteristics of the coating. Increasing the level of amino resin (and catalyst) will generally tend to increase the hardness and solvent resistance of the coating but may compromise flexibility.

For Coil Coating applications 85:15 to 80:20 ratio on solids, with hexamethoxymethyl melamine resin is recommended with 2% pTSA catalyst on amino level. For Metal Decorating formulations, a recommended blend on solids, of 72:18:10 OFPE: melamine: epoxy resin (epoxy equ »500) with 2% pTSA on amino solids is suitable. Part methylated amino resin can be used in place of hexamethoxymethyl melamine and will develop very good hardness & solvent resistance but at the expense of flexibility.

PRODUCT SAFETY

Please refer to the corresponding Safety Data Sheet.

STORAGE AND HANDLING

SYNOLAC® 5670S-65 should be stored indoors in the original, unopened and undamaged container, in a dry place at a temperature not exceeding 30°C. Exposure to direct sunlight should be avoided. In the above mentioned storage conditions the shelf life of the resin will be from the date of manufacturing.

Shelf Life (Months): 12

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